

CONFIDENTIAL

25X1

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ORIG COMP	035	CHI	52	01
ORIG CLASS	3	CLASS	5	01
JUST	22	NEXT REV	2018	AVENUE 20 1960

July 7, 1960

Contract: 046-12519-8

Registered Mail - RRR



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Dear Sir:

Please refer to our letter of June 15, 1960, requesting that the authorized costs under the referenced contract be increased by \$22,434. You will find that as a result of negotiations agrees to a reduction of this amount to \$17,331, as follows:

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Total

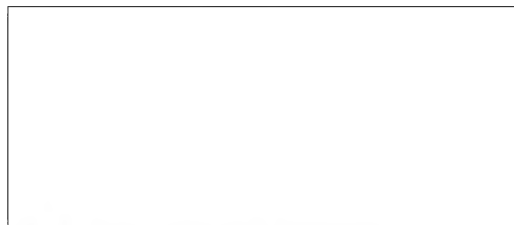
\$17,331

For your records, Attachment A hereto is a list of the prints and changes referred to in our June 15 letter.

Attachment B shows a breakdown of the total costs incurred through May 31, 1960.

Very truly yours,

25X1



Contract Administrator

Attach. (2)

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ATTACHMENT A

PRINT NUMBER

321010/D	.06 by 45° changed to .08 by 45°.
321016/A	.307/.317 diameter shoulder finish changed from 32 to 16.
321017/C	.198/.208 diameter finish. Added 16. Also note; must be flat within .001.
321018/D	Add slight radius at center, also 8 finish and polished, also temper changed from C48-52 to C44-48.
321021/A	.1248/.1243 diameter finish changed from 32 to 16, also 16 finish added on outer rim.
321022/A	.008/.015 dimension changed to .008/.010, also 16 finish added on outer shoulder.
321023/C	Slot shoulder .020/.025 wide by .074/.077 diameter must be polished, also 16 finish added on .1870/.1875 diameters.
321024/B	Made as integral gear with idler #321216.
321026/B	.0927/.0932 diameter changed to .0930/.0932. Also 16 finish added on shoulder between .0930/.0932 diameter and .120/.126 diameter.
321029/C	Maximum radius of .010 added on .093/.094 bore. Also 16 finish added on both bore bottom surfaces.
321031/A	16 finish added on .1870/.1875 diameter.
321035/D	.4985/.5000 diameter changed to .4990/.4995.
321037/A	.0932/.0934 diameter changed to .0934/.0936 two places. Also 32 finish added on concentric diameter.
321040/A	.2500/.2503 diameter changed to .2497/.2500. Also .080/.090 dimension changed to .085/.090. Also .02 slot omitted.
321041/A	Added: hub diameter inside and outside and drive gear diameter must all be concentric within .0005.

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NUMBER**

321043/A .2500/.2505 diameter changed to .2502/.2505. Also added: .2492/.2497 diameter must be concentric with .2022/.2027 diameter within .001.

321048/A .060/.064 dimension changed to .055/.060.

321058/A Added 16 finish on left shoulder of .020/.030 slot.

321059 .095/.096 diameter changed to .0940/.0945.

321066/A Added: .1548/.1558 diameter must be concentric within .0005, also shoulder must be parallel within .0005.

321108/D .0310/.0325 diameter hole should be .031/.03125 within .0005 of center, or mating parts should be mated and kept as pairs.

321109 Print wrong: redesigned according to  print 321109/A. 25X1

321112 Print wrong: redesigned according to  print 321112/A. 25X1

321113/A Angle of flat changed to be parallel with sides, also pin assembly indicated in reverse since item 2 print was wrong.

321114/B .085/.095 diameter changed to .083/.085. Also added note; must be flat within .002. Also added .008 and .010 thicknesses.

321129/B Added: surfaces must be perpendicular within .0002.

321170/A .1255/.1270 diameter hole changed to .1250/.1255. Added note: must be flat to within .001.

321183 Parts 1 and 2 made as integral gear.

321201/A Added note: give maximum thread up to shoulder.

321216 Made as integral gear with 321024.

321234/D Eliminated note 1.

321247/A Eliminated staking. Added note: epoxy adhesive to cement in place.

321248/C Eliminated staking. Added note: press item 2 in place.

321257 Changed .640 dimension to .670, also added length of 90° arm 11/32".

321260 Changed .048/.052 dimension to .037/.039.

321291/B Added 32 finish to .1243/.1248 diameter shoulder.

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**321312/A** Changed .072/.076 dimension to .060/.065, also changed .0765/.0780 diameter. Also added note: .0610/.0625 diameter must be concentric with .100/.105 diameter within .001. Also added 16 finish to .100/.105 diameter and to .0610/.0625 x .122 diameter.

**321313/A** Added 32 finish to all axial surfaces, also all axial surfaces must be concentric within .001.

**321315/A** Added .085/.089 holes must be concentric within .0005, also shoulders must be parallel within .0005.

**321341/B** .4995/.5005 diameter changed to .4995/.5000.

**321344/B** .2662/.2657 diameter changed to .2662/.2667. Also .204/.205 diameter changed to .2032/.2037. Also added 16 finish to .2032/.2037 diameter hole.

**321395/B** .078/.080 diameter changed to .0780/.0785. Also added note: must be flat within .001.

**321465** Added note: groove must be perpendicular to bottom within .0005.

**321470** Added 32 finish both surfaces. Also added note: must be flat within .001.

**321481** Added 16 finish to shoulder between .1870/.1875 diameter and .1243/.1248 by .095 diameter.

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